## **Precision Programmable Reference**

### GENERAL DESCRIPTION

The SGM431x is a three-terminal adjustable shunt regulator, with specified thermal stability over applicable commercial, industrial and extended industrial temperature ranges. The output voltage can be set to any value between  $V_{REF}$  (approximately 2.5V) and 36V, with two external resistors. The SGM431x has a typical output impedance of  $0.1\Omega$ . Active output circuitry provides a very sharp turn-on characteristic, making it an excellent replacement for Zener diodes in many applications, such as onboard regulation, adjustable power supplies and switching power supplies.

In addition, low output drift versus temperature ensures good stability over the entire temperature range.

The SGM431 is available in Green SOIC-8, SOT-23, SOT-89-3, SOT-23-5 and SC70-6 packages. The SGM431B is available in Green SOIC-8, SOT-23, SOT-89-3 and SOT-23-5 packages.

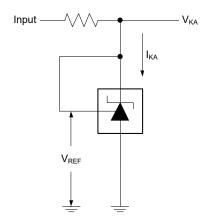
### **FEATURES**

- Reference Voltage Tolerance at +25°C:
  - SGM431: 1% (Standard Grade)
  - SGM431B: 0.5% (B Grade)
- Adjustable Output Voltage: V<sub>REF</sub> to 36V
- High Stability under Capacitive Load
- Typical Temperature Drift: 5mV
- Low Output Noise
- Typical Output Impedance: 0.1Ω
- Sink-Current Capability: 1mA to 100mA
- Operating Junction Temperature Range:
  -40°C to +125°C
- The SGM431 is available in Green SOIC-8, SOT-23, SOT-89-3, SOT-23-5 and SC70-6 Packages
- The SGM431B is available in Green SOIC-8, SOT-23, SOT-89-3 and SOT-23-5 Packages

## **APPLICATIONS**

Adjustable Voltage and Current Referencing Secondary Side Regulation in Flyback SMPSs Zener Replacement Voltage Monitoring Comparator with Integrated Reference

### TYPICAL APPLICATION



**Figure 1. Typical Application Circuit** 

## **PACKAGE/ORDERING INFORMATION**

MODEL	PACKAGE DESCRIPTION	SPECIFIED TEMPERATURE RANGE	ORDERING NUMBER	PACKAGE MARKING	PACKING OPTION
	SOIC-8	-40°C to +125°C	SGM431XS8G/TR	SGM 431XS8 XXXXX	Tape and Reel, 4000
	SOT-23	-40°C to +125°C	SGM431XN3LG/TR	MPCXX	Tape and Reel, 3000
SGM431	SOT-23-5	-40°C to +125°C	SGM431XN5G/TR	MPBXX	Tape and Reel, 3000
	SOT-89-3	-40°C to +125°C	SGM431XK3G/TR	SGM431X XXXXX	Tape and Reel, 1000
	SC70-6	-40°C to +125°C	SGM431XC6G/TR	CJEXX	Tape and Reel, 3000
	SOIC-8	-40°C to +125°C	SGM431BXS8G/TR	SGM 431BXS8 XXXXX	Tape and Reel, 4000
SGM431B	SOT-23	-40°C to +125°C	SGM431BXN3LG/TR	CY6XX	Tape and Reel, 3000
	SOT-23-5	-40°C to +125°C	SGM431BXN5G/TR	CY7XX	Tape and Reel, 3000
	SOT-89-3	-40°C to +125°C	SGM431BXK3G/TR	SGM431BX XXXXX	Tape and Reel, 1000

#### MARKING INFORMATION

NOTE: XX = Date Code, XXXXX = Date Code, Trace Code and Vendor Code.



Green (RoHS & HSF): SG Micro Corp defines "Green" to mean Pb-Free (RoHS compatible) and free of halogen substances. If you have additional comments or questions, please contact your SGMICRO representative directly.

#### **ABSOLUTE MAXIMUM RATINGS**

Cathode Voltage (1), V <sub>KA</sub>	40V
Package Thermal Resistance	
SOIC-8, θ <sub>JA</sub>	126°C/W
SOT-23, θ <sub>JA</sub>	245°C/W
SOT-23-5, θ <sub>JA</sub>	210°C/W
SOT-89-3, θ <sub>JA</sub>	71°C/W
SC70-6, θ <sub>JA</sub>	210°C/W
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (Soldering, 10s)	+260°C
ESD Susceptibility	
HBM	4000V
CDM	1000V

#### RECOMMENDED OPERATING CONDITIONS

Cathode Voltage, V <sub>KA</sub>	V <sub>REF</sub> to 36V
Cathode Current, I <sub>KA</sub>	1mA to 100mA
Operating Junction Temperature Range	40°C to +125°C

#### NOTE:

1. All voltage values are with respect to ANODE, unless otherwise noted.

#### **OVERSTRESS CAUTION**

Stresses beyond those listed in Absolute Maximum Ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect reliability. Functional operation of the device at any conditions beyond those indicated in the Recommended Operating Conditions section is not implied.

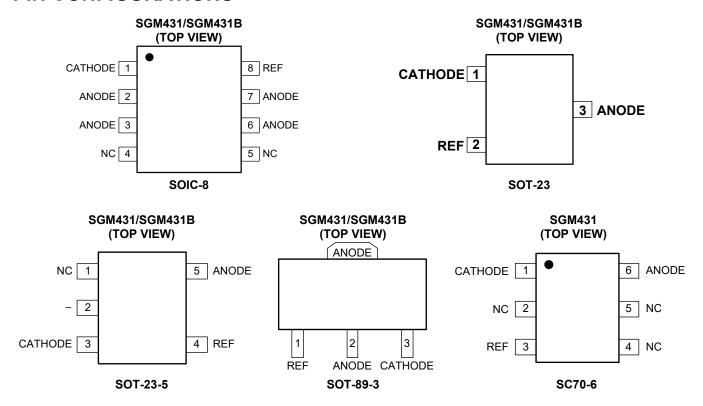
#### **ESD SENSITIVITY CAUTION**

This integrated circuit can be damaged by ESD if you don't pay attention to ESD protection. SGMICRO recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage. ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

#### **DISCLAIMER**

SG Micro Corp reserves the right to make any change in circuit design, or specifications without prior notice.

## **PIN CONFIGURATIONS**



## **PIN DESCRIPTION**

		PIN			NAME	TYPE	DESCRIPTION
SOIC-8	SOT-23	SOT-23-5	SOT-89-3	SC70-6	NAME	ITPE	DESCRIPTION
1	1	3	3	1	CATHODE	I/O	Shunt Current/Voltage Input.
2, 3, 6, 7	3	5	2	6	ANODE	0	Common Pin. Normally connected to ground.
4, 5	_	1	_	2, 4, 5	NC	_	Not Connected.
8	2	4	1	3	REF	I	Threshold Relative to Common Anode.
_	_	2	_	_	_	_	Pin 2 is attached to substrate and must be connected to anode or left open.

NOTE: I: input, O: output, I/O: input or output.

## **ELECTRICAL CHARACTERISTICS**

(Over recommended operating conditions, T<sub>J</sub> = +25°C, unless otherwise noted.)

PARAMETER	SYMBOL	COND	ITIONS	MIN	TYP	MAX	UNITS
SGM431							
Reference Voltage	$V_{REF}$	$V_{KA} = V_{REF}$ , $I_{KA} = 10$ mA		2.475	2.500	2.525	V
Deviation of Reference Input Voltage over Full Temperature Range (1)	$V_{I(DEV)}$	$V_{KA} = V_{REF}$ , $I_{KA} = 10mA$			5	25	mV
Ratio of Change in Reference Voltage to the	$\Delta V_{REF}/\Delta V_{KA}$	L = 10mΔ	$\Delta V_{KA} = 10V - V_{REF}$		-0.5	-1.0	mV/V
Change in Cathode Voltage	△ V REF/△ V KA	IKA – TOTIIA	$\Delta V_{KA} = 36V - 10V$		0.1	0.5	111V/V
Reference Input Current	I <sub>REF</sub>	$I_{KA} = 10 \text{mA}, R_1 = 10 \text{k}\Omega$	$P_1, R_2 = \infty$		1	2	μΑ
Deviation of Reference Input Current over Full Temperature Range (1)	I <sub>I(DEV)</sub>	$I_{KA} = 10 \text{mA}, R_1 = 10 \text{k}\Omega$	), R <sub>2</sub> = ∞		0.4	0.8	μΑ
Minimum Cathode Current for Regulation	I <sub>MIN</sub>	$V_{KA} = V_{REF}$			0.4	1	mA
Off-State Cathode Current	I <sub>OFF</sub>	$V_{KA} = 36V, V_{REF} = 0$			0.1	1	μA
Dynamic Impedance (2)	Z <sub>KA</sub>	$V_{KA} = V_{REF}$ , $f \le 1$ kHz, $I_{KA} = 1$ mA to 100mA			0.1	0.5	Ω
SGM431B							
Reference Voltage	$V_{REF}$	V <sub>KA</sub> = V <sub>REF</sub> , I <sub>KA</sub> = 10mA		2.488	2.500	2.512	V
Deviation of Reference Input Voltage over Full Temperature Range (1)	$V_{I(DEV)}$	$V_{KA} = V_{REF}$ , $I_{KA} = 10mA$			5	25	mV
Ratio of Change in Reference Voltage to the	$\Delta V_{REF}/\Delta V_{KA}$	I = 10mΛ	$\Delta V_{KA} = 10V - V_{REF}$		-0.5	-1.0	mV/V
Change in Cathode Voltage	ΔV <sub>REF</sub> /ΔV <sub>KA</sub>	IKA – TOTILA	$\Delta V_{KA} = 36V - 10V$		0.1	0.5	111 V / V
Reference Input Current	I <sub>REF</sub>	$I_{KA} = 10 \text{mA}, R_1 = 10 \text{k}\Omega, R_2 = \infty$			1	2	μA
Deviation of Reference Input Current over Full Temperature Range (1)	I <sub>I(DEV)</sub>	$I_{KA}$ = 10mA, $R_1$ = 10kΩ, $R_2$ = ∞			0.4	0.8	μΑ
Minimum Cathode Current for Regulation	I <sub>MIN</sub>	$V_{KA} = V_{REF}$			0.4	1	mA
Off-State Cathode Current	I <sub>OFF</sub>	V <sub>KA</sub> = 36V, V <sub>REF</sub> = 0			0.1	1	μA
Dynamic Impedance (2)	Z <sub>KA</sub>	$V_{KA} = V_{REF}, f \le 1kHz, I_{H}$	<sub>KA</sub> = 1mA to 100mA		0.1	0.5	Ω

#### NOTES:

(1) The deviation parameters  $V_{REF(DEV)}$  and  $I_{REF(DEV)}$  are defined as the differences between the maximum and minimum values obtained over the rated temperature range. The average full-range temperature coefficient of the reference input voltage  $\alpha_{VREF}$  is defined as:

$$\left|\alpha_{\text{VREF}}\right| \, \left(\frac{ppm}{^{\circ}C}\right) = \frac{\left(\frac{V_{\text{I(DEV)}}}{V_{\text{REF}} \, \, \text{at} \, 25^{\circ}C}\right) \, \times \, 10^{6}}{\Delta T_{\text{J}}}$$

where,

 $\Delta T_{\rm J}$  is the rated operating junction temperature range of the device

 $\alpha_{VREF}$  is positive or negative, depending on whether minimum  $V_{REF}$  or maximum  $V_{REF},$  respectively, occurs at the lower temperature.

(2) The dynamic impedance is defined as:

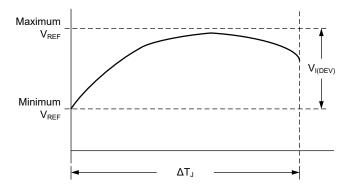
$$\left| \mathsf{Z}_{\mathsf{KA}} \right| = \frac{\Delta \mathsf{V}_{\mathsf{KA}}}{\Delta \mathsf{I}_{\mathsf{KA}}}$$

When the device is operating with two external resistors, the total dynamic impedance of the circuit is given by:

$$|Z'| = \frac{\Delta V}{\Delta I}$$

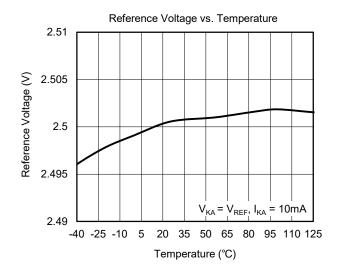
which is approximately equal to

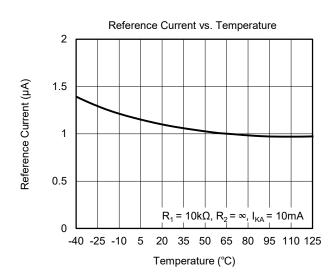
$$|Z_{KA}| \left(1 + \frac{R_1}{R_2}\right)$$

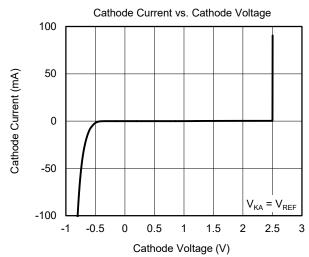


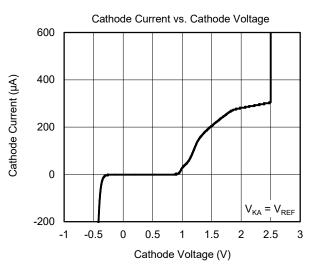
## TYPICAL PERFORMANCE CHARACTERISTICS

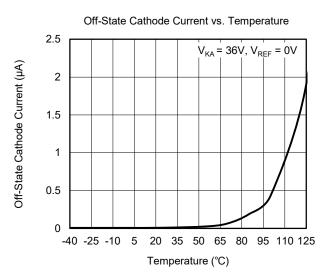
 $T_J$  = +25°C, unless otherwise noted.

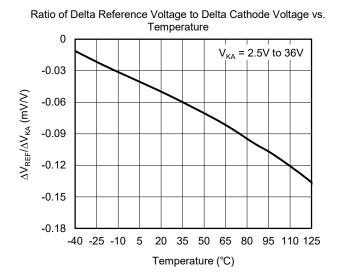






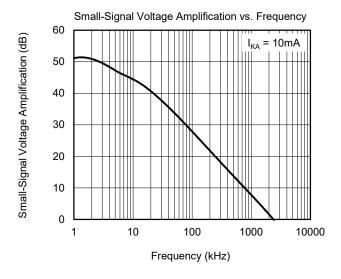


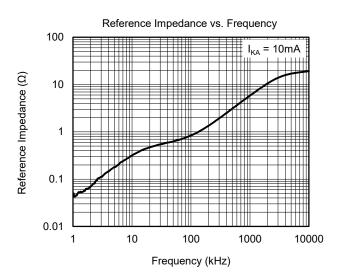


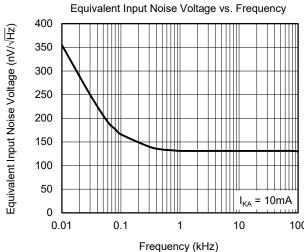


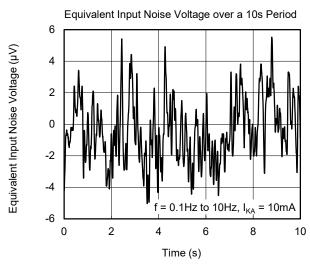
## **TYPICAL PERFORMANCE CHARACTERISTICS (continued)**

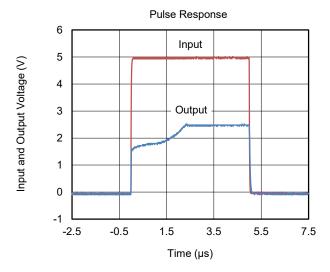
 $T_J$  = +25°C, unless otherwise noted.











## **TEST CIRCUITS**

## **Typical Characteristics Measurement Information**

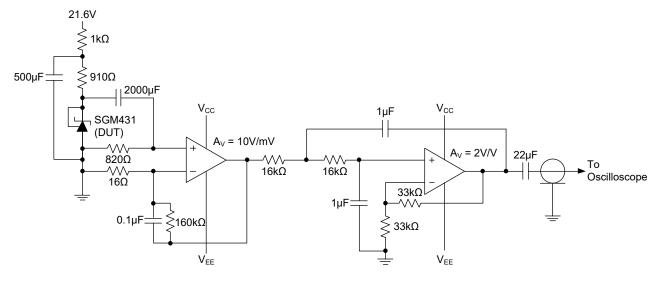


Figure 2. Test Circuit for Equivalent Input Noise Voltage over a 10s Period

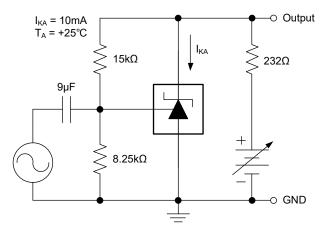


Figure 3. Test Circuit for Voltage Amplification

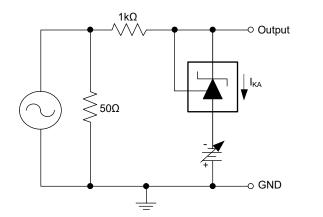


Figure 4. Test Circuit for Reference Impedance

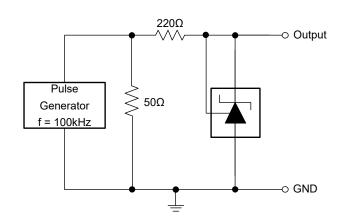


Figure 5. Test Circuit for Pulse Response

## **TEST CIRCUITS (continued)**

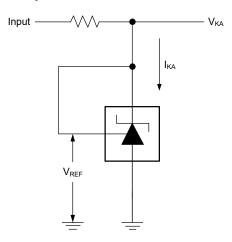


Figure 6. Test Circuit for  $V_{KA} = V_{REF}$ 

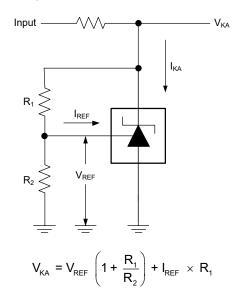


Figure 7. Test Circuit for  $V_{KA} > V_{REF}$ 

## **FUNCTIONAL BLOCK DIAGRAM**

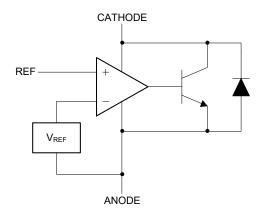


Figure 8. Equivalent Schematic

### APPLICATION INFORMATION

## SGM431x Used as Comparator with Integrated Reference

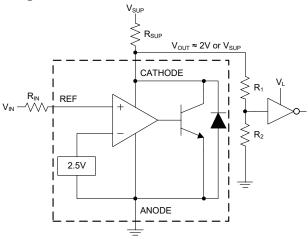


Figure 9. Comparator Application Schematic

SGM431x is always used as a comparator with 2.5V integrated reference in application, for this design, the parameters are listed in Table 1:

**Table 1. Design Parameters** 

Design Parameter	Example Value
Input Voltage Range	0V to 5V
Input Resistance (R <sub>IN</sub> )	10kΩ
Supply Voltage (V <sub>SUP</sub> )	5V to 24V
Supply Resistance (R <sub>SUP</sub> )	1kΩ
Output Voltage Level	~ 2V (Logical "Low") ~ V <sub>S∪P</sub> (Logical "High")

In Figure 9, the SGM431x will behave as a comparator, comparing the REF pin voltage to the internal reference voltage. When provided a proper cathode current ( $I_{KA}$ ), the SGM431x will have enough open-loop gain to provide a quick response. This can be seen in Figure 10, where the  $R_{SUP}$  =  $10k\Omega$  situation responds much slower than  $R_{SUP}$  =  $1k\Omega$ . With the SGM431x's maximum operating current ( $I_{MIN}$ ) being 1mA, operation below that could result in low gain, leading to a slow response.

Slow or inaccurate responses can also occur when the REF pin is not provided enough overdrive voltage. This is the amount of voltage that is higher than the internal reference. The internal reference voltage will be approximate 2.5V, the more overdrive voltage provided, the faster the SGM431x will respond. For fast response, setting the trip point to > 10% of the internal  $V_{\text{REF}}$  should suffice.

For minimal voltage drop or difference from V<sub>IN</sub> to the REF pin, it is recommended to use an input resistor <  $10k\Omega$  to provide  $I_{REF}$ . The logic output must be readable by the receiving logic device. This is accomplished by knowing the input high and low level threshold voltage levels, typically denoted by V<sub>IH</sub> and V<sub>IL</sub>. In Figure 10, the SGM431x's output low level voltage in open-loop/comparator mode is around 2V, which is typically sufficient for 5V supplied logic. However, it would not work for 3.3V or 1.8V supplied logic. In order to accommodate this, a resistive divider can be tied to the output to attenuate the output voltage to a voltage legible to the receiving low voltage logic device. The SGM431x's output high voltage is equal to V<sub>SUP</sub> due to the SGM431x being open-collector. If V<sub>SUP</sub> is much higher than the receiving logic's maximum input voltage tolerance, the output must be attenuated to accommodate the outgoing logic's reliability. When using a resistive divider on the output, be sure to make the sum of the resistive divider (R<sub>1</sub> and R<sub>2</sub> in Figure 9) is much greater than R<sub>SUP</sub> in order to not interfere with the SGM431x's ability to pull close to V<sub>SUP</sub> when turning off.

The SGM431x requires an input resistance in this application in order to source the reference current (I\_REF) needed from this device to be in the proper operating regions while turning on. The actual voltage seen at the REF pin will be  $V_{REF} = V_{IN} - I_{REF} \times R_{IN}$ . Since  $I_{REF}$  can be as high as  $2\mu A$  it is recommended to use a resistance small enough that will mitigate the error that  $I_{REF}$  creates from  $V_{IN}$ .

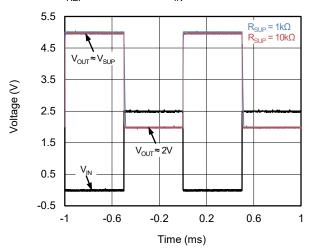


Figure 10. Output Response with Various Cathode Current

## **APPLICATION INFORMATION (continued)**

## Shunt Regulator/Reference

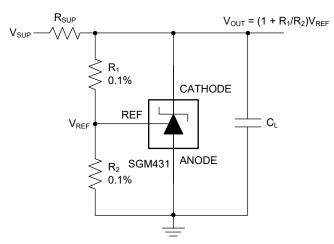


Figure 11. Shunt Regulator Schematic

## **Design Requirements**

For this design example, use the parameters listed in Table 2 as the input parameters.

**Table 2. Design Parameters** 

•	
Design Parameter	Example Value
Supply Voltage	40V
Cathode Current (I <sub>KA</sub> )	5mA
Output Voltage Level	2.5V to 36V
Load Capacitance	100nF
Feedback Resistor Values and Accuracy (R <sub>1</sub> and R <sub>2</sub> )	10kΩ (0.1%)

#### **Detailed Design Procedure**

When using the SGM431x as a shunt regulator, determine the following:

- Input Voltage Range
- Temperature Range
- Total Accuracy
- Cathode Current
- Reference Initial Accuracy
- Output Capacitance

#### **Programming Output/Cathode Voltage**

In order to program the cathode voltage to a regulated voltage a resistive divider must be shunted between the CATHODE and ANODE pins with the mid-point tied to the REF pin. This can be seen in Figure 11, with  $R_1$  and  $R_2$  being the resistive divider. The cathode/output voltage in the shunt regulator configuration can be approximated by the equation shown in Figure 11. The cathode voltage can be more accurately determined by taking into account the cathode current:

$$V_{OUT} = V_{REF} \left( 1 + \frac{R_1}{R_2} \right) - I_{REF} \times R_1$$

In order for this equation to be valid, the SGM431x must be fully biased so that it has enough open-loop gain to mitigate any gain error. This can be done by meeting the  $I_{\text{MIN}}$  specification denoted in Electrical Characteristics.

#### **Total Accuracy**

When programming the output above unity gain ( $V_{KA} = V_{REF}$ ), the SGM431x is susceptible to other errors that may effect the overall accuracy beyond  $V_{REF}$ . These errors include:

- ◆ R<sub>1</sub> and R<sub>2</sub> accuracies
- ◆ V<sub>I(DEV)</sub>: change in reference voltage over temperature
- ΔV<sub>REF</sub>/ΔV<sub>KA</sub>: change in reference voltage to the change in cathode voltage
- ◆ |Z<sub>KA</sub>|: dynamic impedance, causing a change in cathode voltage with cathode current

Worst case cathode voltage can be determined by taking all of the variables into account.

#### Stability

Though the SGM431x is stable with no capacitive load, also, designers may use capacitive loads to improve the transient response or for power supply decoupling.

## **APPLICATION INFORMATION (continued)**

#### Start-Up Time

As shown in Figure 12, the SGM431x has a fast response suitable for many clamp applications.

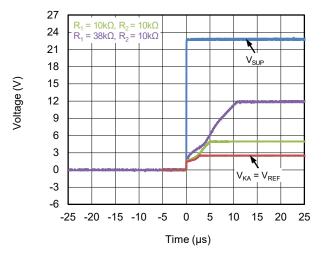


Figure 12. SGM431x Start-Up Response

### **Power Supply Recommendations**

When using the SGM431x as a linear regulator to supply a load, designers will typically use a bypass capacitor on the CATHODE pin. When doing this, the SGM431x remains stable.

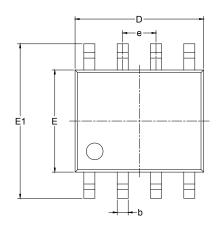
In order to not exceed the maximum cathode current, be sure that the supply voltage is current limited. Also, be sure to limit the current being driven into the REF pin, as not to exceed its absolute maximum rating.

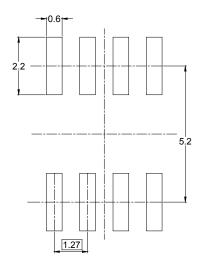
For applications shunting high currents, pay attention to the cathode and anode trace lengths, adjusting the width of the traces to have the proper current density.

#### Layout

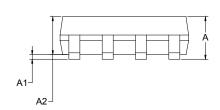
Bypass capacitors should be placed as close to the part as possible. Current-carrying traces need to have widths appropriate for the amount of current they are carrying; in the case of the SGM431x, these currents will be low.

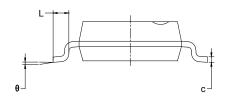
# PACKAGE OUTLINE DIMENSIONS SOIC-8





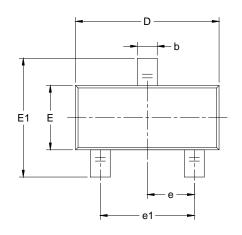
RECOMMENDED LAND PATTERN (Unit: mm)

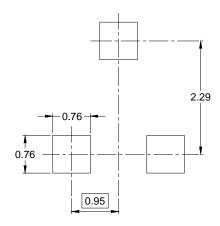




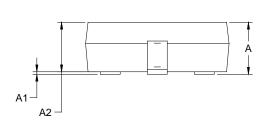
Symbol	Dimensions In Millimeters		Dimensions In Inches	
	MIN	MAX	MIN	MAX
Α	1.350	1.750	0.053	0.069
A1	0.100	0.250	0.004	0.010
A2	1.350	1.550	0.053	0.061
b	0.330	0.510	0.013	0.020
С	0.170	0.250	0.006	0.010
D	4.700	5.100	0.185	0.200
E	3.800	4.000	0.150	0.157
E1	5.800	6.200	0.228	0.244
е	1.27 BSC		0.050	BSC
L	0.400	1.270	0.016	0.050
θ	0°	8°	0°	8°

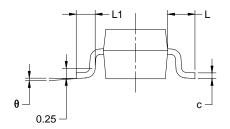
## PACKAGE OUTLINE DIMENSIONS SOT-23





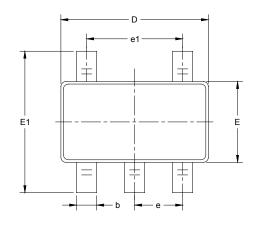
RECOMMENDED LAND PATTERN (Unit: mm)

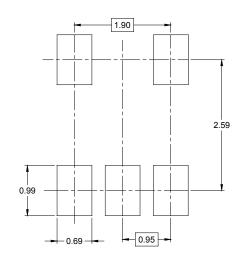




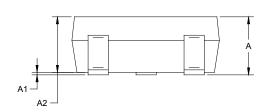
Symbol	Dimensions In Millimeters		Dimensions In Inches	
	MIN	MAX	MIN	MAX
А	0.89	1.12	0.035	0.044
A1	0.01	0.10	0.000	0.004
A2	0.88	1.02	0.035	0.040
b	0.30	0.50	0.012	0.020
С	0.08	0.20	0.003	0.008
D	2.80	3.04	0.110	0.120
Е	1.20	1.40	0.047	0.055
E1	2.10	2.64	0.083	0.104
е	0.95	BSC	0.037 BSC	
e1	1.90 BSC		0.075 BSC	
L	0.54	0.54 REF 0.021 REF		REF
L1	0.40	0.60	0.016	0.024
θ	0°	8°	0°	8°

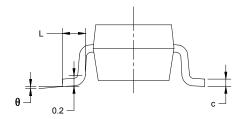
## PACKAGE OUTLINE DIMENSIONS SOT-23-5





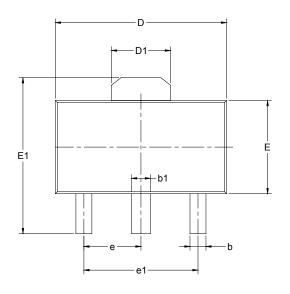
RECOMMENDED LAND PATTERN (Unit: mm)

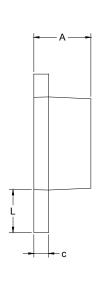


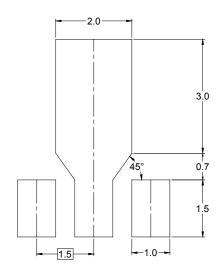


Symbol	Dimensions In Millimeters		Dimensions In Inches	
	MIN	MAX	MIN	MAX
Α	1.050	1.250	0.041	0.049
A1	0.000	0.100	0.000	0.004
A2	1.050	1.150	0.041	0.045
b	0.300	0.500	0.012	0.020
С	0.100	0.200	0.004	0.008
D	2.820	3.020	0.111	0.119
Е	1.500	1.700	0.059	0.067
E1	2.650	2.950	0.104	0.116
е	0.950	BSC	0.037 BSC	
e1	1.900 BSC		0.075	BSC
L	0.300	0.600	0.012	0.024
θ	0°	8°	0°	8°

## PACKAGE OUTLINE DIMENSIONS SOT-89-3



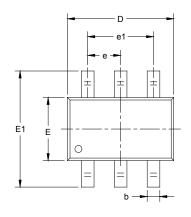


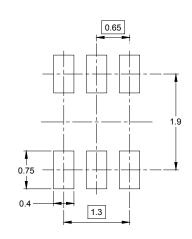


RECOMMENDED LAND PATTERN (Unit: mm)

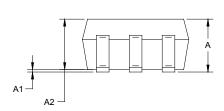
Symbol	_	nsions meters	Dimen In Inc	
	MIN	MAX	MIN	MAX
А	1.400	1.600	0.055	0.063
b	0.320	0.520	0.013	0.020
b1	0.400	0.580	0.016	0.023
С	0.350	0.440	0.014	0.017
D	4.400	4.600	0.173	0.181
D1	1.550	) REF	0.061 REF	
E	2.300	2.600	0.091	0.102
E1	3.940	4.250	0.155	0.167
е	1.500 TYP		0.060 TYP	
e1	3.000 TYP		0.118	TYP
L	0.900	1.200	0.035	0.047

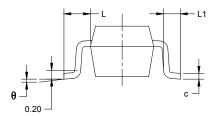
# PACKAGE OUTLINE DIMENSIONS SC70-6





RECOMMENDED LAND PATTERN (Unit: mm)

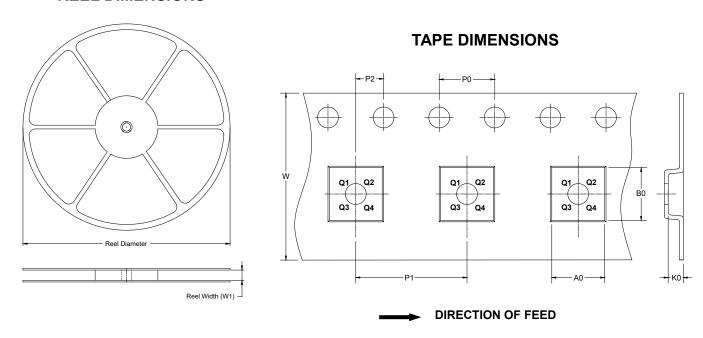




Symbol	Dimensions In Millimeters			nsions ches
	MIN	MAX	MIN	MAX
Α	0.900	1.100	0.035	0.043
A1	0.000	0.100	0.000	0.004
A2	0.900	1.000	0.035	0.039
b	0.150	0.350	0.006	0.014
С	0.080	0.150	0.003	0.006
D	2.000	2.200	0.079	0.087
E	1.150	1.350	0.045	0.053
E1	2.150	2.450	0.085	0.096
е	0.65	TYP	0.026	TYP
e1	1.300	BSC	0.051 BSC	
L	0.525 REF		0.021	REF
L1	0.260	0.460	0.010	0.018
θ	0°	8°	0°	8°

## TAPE AND REEL INFORMATION

### **REEL DIMENSIONS**

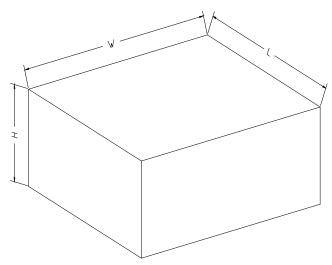


NOTE: The picture is only for reference. Please make the object as the standard.

## **KEY PARAMETER LIST OF TAPE AND REEL**

Package Type	Reel Diameter	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P0 (mm)	P1 (mm)	P2 (mm)	W (mm)	Pin1 Quadrant
SOIC-8	13″	12.4	6.40	5.40	2.10	4.0	8.0	2.0	12.0	Q1
SOT-23	7"	9.5	3.15	2.77	1.22	4.0	4.0	2.0	8.0	Q3
SOT-23-5	7"	9.5	3.20	3.20	1.40	4.0	4.0	2.0	8.0	Q3
SOT-89-3	7"	13.2	4.85	4.45	1.85	4.0	8.0	2.0	12.0	Q3
SC70-6	7"	9.5	2.40	2.50	1.20	4.0	4.0	2.0	8.0	Q3

## **CARTON BOX DIMENSIONS**



NOTE: The picture is only for reference. Please make the object as the standard.

## **KEY PARAMETER LIST OF CARTON BOX**

Reel Type	Length (mm)	Width (mm)	Height (mm)	Pizza/Carton
7" (Option)	368	227	224	8
7"	442	410	224	18
13"	386	280	370	5

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